SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
SDS no : AL721

1.2. Relevant identified uses of the substance or mixture and uses advised against
Relevant identified uses : Industrial and professional. Perform risk assessment prior to use. Test gas/Calibration gas. Laboratory use. Contact supplier for more information on uses.
Uses advised against : Consumer use.

1.3. Details of the supplier of the safety data sheet
Company identification : Air Liquide Australia Limited
Level 9 / 380 St. Kilda Road
3004 Melbourne VIC Australia
+61 3 9697 9888
ALAEnquiries@AirLiquide.com

1.4. Emergency telephone number
Emergency telephone number : 1800 812 588

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification according to WHS Regulation
Physical hazards : Flammable gases, Category 1
Gases under pressure : Liquefied gas
H220
H280

2.2. Label elements
Classification according to WHS Regulation

Hazard pictograms : GHS02 GHS04

Signal word : Danger
Hazard statements : H220 - Extremely flammable gas.
H280 - Contains gas under pressure; may explode if heated.
0.1% Propene, 0.1% Ethane, 0.1% n-Butane, 0.1% isooctane, 0.05% n-Pentane, 0.05% iso-Pentane in Propane

- Prevention: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- Response: P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely. P381 - Eliminate all ignition sources if safe to do so.
- Storage: P403 - Store in a well-ventilated area.

2.3. Other hazards

: None.

SECTION 3: Composition/information on ingredients

3.1. Substance: Not applicable

3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to WHS Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propane</td>
<td>(CAS No) 74-98-6</td>
<td>Balance</td>
<td>Flam. Gas 1, H220</td>
</tr>
<tr>
<td></td>
<td>(EC no) 200-827-9</td>
<td></td>
<td>Press. Gas (Liq.), H220</td>
</tr>
<tr>
<td></td>
<td>(EC index no) 601-003-00-5</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(REACH no) 01-2119486944-21</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Propylene</td>
<td>(CAS No) 115-07-1</td>
<td>&lt;1</td>
<td>Flam. Gas 1, H220</td>
</tr>
<tr>
<td></td>
<td>(EC no) 204-062-1</td>
<td></td>
<td>Press. Gas (Liq.), H220</td>
</tr>
<tr>
<td></td>
<td>(EC index no) 601-011-00-9</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(REACH no) 01-2119447103-50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethane</td>
<td>(CAS No) 74-94-5</td>
<td>&lt;1</td>
<td>Flam. Gas 1, H220</td>
</tr>
<tr>
<td></td>
<td>(EC no) 200-814-8</td>
<td></td>
<td>Press. Gas (Comp.), H220</td>
</tr>
<tr>
<td></td>
<td>(EC index no) 601-002-00-X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Butane n-</td>
<td>(CAS No) 106-97-8</td>
<td>&lt;1</td>
<td>Flam. Gas 1, H220</td>
</tr>
<tr>
<td></td>
<td>(EC no) 203-448-7</td>
<td></td>
<td>Press. Gas (Liq.), H220</td>
</tr>
<tr>
<td></td>
<td>(EC index no) 601-004-00-0</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(REACH no) 01-2119474691-32</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pentane</td>
<td>(CAS No) 109-66-0</td>
<td>&lt;= 0.05</td>
<td>Flam. Liq. 2, H222</td>
</tr>
<tr>
<td></td>
<td>(EC no) 203-692-4</td>
<td></td>
<td>Asp. Tox. 1, H304</td>
</tr>
<tr>
<td></td>
<td>(EC index no) 601-006-00-1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopentane</td>
<td>(CAS No) 78-78-4</td>
<td>&lt;= 0.05</td>
<td>Flam. Liq. 1, H224</td>
</tr>
<tr>
<td></td>
<td>(EC no) 201-142-8</td>
<td></td>
<td>Asp. Tox. 1, H304</td>
</tr>
<tr>
<td></td>
<td>(EC index no) 601-006-00-1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Full text of R- and H-statements: see section 16
Contains no other components or impurities which will influence the classification of the product.
*1: Listed in Annex IV / V REACH, exempted from registration.
*2: Registration deadline not expired.
*3: Registration not required: Substance manufactured or imported < 1t/y.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation: Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
- Skin contact: For liquid spillage - flush with water for at least 15 minutes.
- Eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes.
- Ingestion: Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed
0-1% Propene, 0-1% Ethane, 0-1% n-Butane, 0-1% iso-Butane, 0-0.05% n-Pentane, 0-0.05% iso-Pentane in Propane

4.3. Indication of any immediate medical attention and special treatment needed

: None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Carbon dioxide.
  Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

Specific hazards : Exposure to fire may cause containers to rupture/explode.
Hazardous combustion products : Incomplete combustion may form carbon monoxide.

5.3. Advice for fire-fighters

Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.
  If possible, stop flow of product.
  Use water spray or fog to knock down fire fumes if possible.
  Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.
  Move containers away from the fire area if this can be done without risk.

Special protective equipment for fire fighters : In confined space use self-contained breathing apparatus.
  Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
  Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

Hazchemcode : 2YE

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

: Try to stop release.
  Evacuate area.
  Consider the risk of potentially explosive atmospheres.
  Eliminate ignition sources.
  Ensure adequate air ventilation.
  Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
  Act in accordance with local emergency plan.
  Stay upwind.

6.2. Environmental precautions

: Try to stop release.

6.3. Methods and material for containment and cleaning up

: Ventilate area.

6.4. Reference to other sections
SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product:
The substance must be handled in accordance with good industrial hygiene and safety procedures.
Only experienced and properly instructed persons should handle gases under pressure.
Consider pressure relief device(s) in gas installations.
Ensure the complete gas system was (or is regularly) checked for leaks before use.
Do not smoke while handling product.
Protect eyes, face and skin from liquid splashes.
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment.
Purge air from system before introducing gas.
Take precautionary measures against static discharge.
Keep away from ignition sources (including static discharges).
Consider the use of only non-sparking tools.
Do not breathe gas.
Avoid release of product into atmosphere.

Safe handling of the gas receptacle:
Refer to supplier's container handling instructions.
Do not allow backfeed into the container.
Protect cylinders from physical damage; do not drag, roll, slide or drop.
When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.
Never attempt to repair or modify container valves or safety relief devices.
Damaged valves should be reported immediately to the supplier.
Keep container valve outlets clean and free from contaminants particularly oil and water.
Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
Close container valve after each use and when empty, even if still connected to equipment.
Never attempt to transfer gases from one cylinder/container to another.
Never use direct flame or electrical heating devices to raise the pressure of a container.
Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.
Containers should be stored in the vertical position and properly secured to prevent them from falling over.

7.2. Conditions for safe storage, including any incompatibilities:

Observe all regulations and local requirements regarding storage of containers.
Containers should not be stored in conditions likely to encourage corrosion.
Container valve guards or caps should be in place.
Containers should be stored in the vertical position and properly secured to prevent them from falling over.
Stored containers should be periodically checked for general condition and leakage.
Keep container below 50°C in a well ventilated place.
Store containers in location free from fire risk and away from sources of heat and ignition.
Keep away from combustible materials.
Segregate from oxidant gases and other oxidants in store.
All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

7.3. Specific end use(s):

None.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters

<table>
<thead>
<tr>
<th>penetr (109-66-0)</th>
<th>OEL: Occupational Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><strong>TWA (mg/m³)</strong></td>
</tr>
<tr>
<td></td>
<td><strong>TWA (ppm)</strong></td>
</tr>
<tr>
<td></td>
<td><strong>STEL (mg/m³)</strong></td>
</tr>
<tr>
<td></td>
<td><strong>STEL (ppm)</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Propylene (115-07-1)</th>
<th>DNEL: Derived no effect level (Workers)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute - local effects, inhalation</td>
</tr>
<tr>
<td></td>
<td>Acute - systemic effects, inhalation</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Propylene (115-07-1)</th>
<th>PNEC: Predicted no effect concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Aqua (freshwater)</td>
</tr>
<tr>
<td></td>
<td>Aqua (marine water)</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Ensure exposure is below occupational exposure limits (where available). Keep concentrations well below lower explosion limits. Gas detectors should be used when flammable gases/vapours may be released. Consider work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:

PPE compliant to the recommended EN/ISO standards should be selected.

**Eye/face protection**

- Wear safety glasses with side shields.
- Wear goggles and a face shield when transfilling or breaking transfer connections.
  - Standard EN 166 - Personal eye-protection.

**Skin protection**

- **Hand protection**
  - Wear working gloves when handling gas containers.
  - Standard EN 388 - Protective gloves against mechanical risk.

- **Other**
  - Consider the use of flame resistant anti-static safety clothing.
  - Standard EN ISO 1149-5 - Protective clothing: Electrostatic properties.
  - Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

**Respiratory protection**

- Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.
  - Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

**Thermal hazards**

- Wear cold insulating gloves when transfilling or breaking transfer connections.
  - Standard EN 511 - Cold insulating gloves.

8.2.3. Environmental exposure controls

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties
### 9.1. Information on basic physical and chemical properties

#### Appearance
- **Physical state at 20°C / 101.3kPa**: Gas.
- **Colour**: Mixture contains one or more component(s) which have the following colour(s): Colourless.
- **Odour**: There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. 
  - Mixture contains one or more component(s) which have the following odour(s): Stenchant often added. Sweetish.
- **Odour threshold**: Odour threshold is subjective and inadequate to warn of overexposure.
- **pH value**: Not applicable for gas-mixtures.
- **Molar mass**: Not applicable for gas-mixtures.
- **Melting point**: Not applicable for gas-mixtures.
- **Boiling point**: Not applicable for gas-mixtures.
- **Flash point**: Not applicable for gas-mixtures.
- **Evaporation rate (ether=1)**: Not applicable for gas-mixtures.
- **Flammability range**: Flammability range not available.
- **Vapour pressure [20°C]**: No reliable data available.
- **Vapour pressure [50°C]**: No reliable data available.
- **Relative density, gas (air=1)**: Heavier than air.
- **Solubility in water**: No data available
- **Partition coefficient n-octanol/water [log Kow]**: Not applicable for gas-mixtures.
- **Auto-ignition temperature**: Not known.
- **Viscosity [20°C]**: Not applicable.
- **Explosive Properties**: Not applicable.
- **Oxidising Properties**: Not applicable.

#### Other data
- **Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.**

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity
- No reactivity hazard other than the effects described in sub-sections below.

#### 10.2. Chemical stability
- Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions
- May react violently with oxidants.
- Can form explosive mixture with air.

#### 10.4. Conditions to avoid
- Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

#### 10.5. Incompatible materials
- May react violently with combustible materials.

#### 10.6. Hazardous decomposition products
- Under normal conditions of storage and use, hazardous decomposition products should not be produced.
SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Classification criteria are not met. Toxicological effects not expected from this product if occupational exposure limit values are not exceeded.

<table>
<thead>
<tr>
<th>Substance</th>
<th>LC50 inhalation rat (ppm)</th>
<th>Assessment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propane (74-98-6)</td>
<td>20000 ppm/4h</td>
<td>No known effects from this product.</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**: No known effects from this product.

**Serious eye damage/irritation**: No known effects from this product.

**Respiratory or skin sensitisation**: No known effects from this product.

**Germ cell mutagenicity**: No known effects from this product.

**Carcinogenicity**: No known effects from this product.

**Toxic for reproduction: Fertility**: No known effects from this product.

**Toxic for reproduction: unborn child**: No known effects from this product.

**STOT-single exposure**: No known effects from this product.

**STOT-repeated exposure**: No known effects from this product.

**Aspiration hazard**: Not applicable for gases and gas mixtures.

SECTION 12: Ecological information

12.1. Toxicity

Assessment: Classification criteria are not met.

**Propylene (115-07-1)**

<table>
<thead>
<tr>
<th>EC50 96h Algae [mg/l]</th>
<th>Assessment</th>
</tr>
</thead>
<tbody>
<tr>
<td>12.1 mg/l</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability

**Assessment**: No data available.

12.3. Bioaccumulative potential

**Assessment**: No data available.

12.4. Mobility in soil

**Assessment**: No data available.

12.5. Results of PBT and vPvB assessment

**Assessment**: Not classified as PBT or vPvB.

12.6. Other adverse effects

**Effect on ozone layer**: None.

**Effect on the global warming**: No known effects from this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Contact supplier if guidance is required.
Do not discharge into areas where there is a risk of forming an explosive mixture with air.
Waste gas should be flared through a suitable burner with flash back arrestor.
Do not discharge into any place where its accumulation could be dangerous.
Ensure that the emission levels from local regulations or operating permits are not exceeded.
Refer to the EIGA code of practice Doc.30 “Disposal of Gases”, downloadable at http://www.eiga.org for more guidance on suitable disposal methods.


13.2. Additional information
: None.

SECTION 14: Transport information

14.1. UN number
UN-No. : 3161

14.2. UN proper shipping name
Transport by road/rail (ADR/RID) : LIQUEFIED GAS, FLAMMABLE, N.O.S. (Propane, Ethane)
Transport by air (ICAO-TI / IATA-DGR) : Liquefied gas, flammable, n.o.s. (Propane, Ethane)
Transport by sea (IMDG) : LIQUEFIED GAS, FLAMMABLE, N.O.S. (Propane, Ethane)

14.3. Transport hazard classes
Labelling:

2.1 : Flammable gases

Transport by road/rail (ADG)
Class : 2
Hazchem code : 2YE
Hazard identification number : 23
Tunnel Restriction : B/D - Tank carriage : Passage forbidden through tunnels of category B, C, D and E. Other carriage : Passage forbidden through tunnels of category D and E

Transport by air (ICAO-TI / IATA-DGR)
Class / Div. (Sub. risk(s)) : 2.1

Transport by sea (IMDG)
Class / Div. (Sub. risk(s)) : 2.1
Emergency Schedule (EmS) - Fire : F-D
Emergency Schedule (EmS) - Spillage : S-U

14.4. Packing group
Transport by road/rail (ADR/RID) : Not applicable
Transport by air (ICAO-TI / IATA-DGR) : Not applicable
Transport by sea (IMDG) : Not applicable

14.5. Environmental hazards
Transport by road/rail (ADR/RID) : None.
Transport by air (ICAO-Ti / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user

Packing Instruction(s)
Transport by road/rail (ADR/RID) : P200
Transport by air (ICAO-Ti / IATA-DGR)
  Passenger and Cargo Aircraft : Forbidden
  Cargo Aircraft only : 200
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure cylinder valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

HAZCHEMCODE : 2YE

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations
Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

: A CSA does not need to be carried out for this product.

SECTION 16: Other information


Training advice : Ensure operators understand the flammability hazard. Receptacle under pressure.

Full text of H-statements

| Aquatic Chronic 2 | Hazardous to the aquatic environment — Chronic Hazard, Category 2 |
| Asp. Tox. 1 | Aspiration hazard, Category 1 |
| Flam. Gas 1 | Flammable gases, Category 1 |
0-1% Propene, 0-1% Ethane, 0-1% n-Butane, 0-1% iso-Butane, 0-0.05% n-Pentane, 0-0.05% iso-Pentane in Propane

| Flam. Liq. 1 | Flammable liquids, Category 1 |
| Press. Gas (Comp.) | Gases under pressure: Compressed gas |
| Press. Gas (Liq.) | Gases under pressure: Liquefied gas |
| STOT SE 3 | Specific target organ toxicity — Single exposure, Category 3, Narcosis |
| H220 | Extremely flammable gas |
| H224 | Extremely flammable liquid and vapour |
| H225 | Highly flammable liquid and vapour |
| H280 | Contains gas under pressure; may explode if heated |
| H304 | May be fatal if swallowed and enters airways |
| H336 | May cause drowsiness or dizziness |
| H411 | Toxic to aquatic life with long lasting effects |
| R12 | Extremely flammable |
| R51/53 | Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment |
| R65 | Harmful: may cause lung damage if swallowed |
| R66 | Repeated exposure may cause skin dryness or cracking |
| R67 | Vapours may cause drowsiness and dizziness |
| F+ | Extremely flammable |
| N | Dangerous for the environment |
| Xn | Harmful |

DISCLAIMER OF LIABILITY: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out. Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.