



**2.3. Other hazards**

: None.

**SECTION 3: Composition/information on ingredients****3.1. Substance** : Not applicable**3.2. Mixture**

Name	Product identifier	%	Classification according to WHS Regulation
Nitrogen	(CAS No) 7727-37-9 (EC no) 231-783-9 (EC index no) (REACH-no) *1	Balance	Press. Gas (Comp.), H280
Oxygen	(CAS No) 7782-44-7 (EC no) 231-956-9 (EC index no) 008-001-00-8 (REACH-no) *1	<= 23.5	Ox. Gas 1, H270 Press. Gas (Comp.), H280
Acetylene (dissolved)	(CAS No) 74-86-2 (EC no) 200-816-9 (EC index no) 601-015-00-0 (REACH-no) 01-2119457406-36	<= 1.25	Flam. Gas 1, H220 Chem. Unst. Gas A, H230 Press. Gas (Diss.), H280

Full text of R- and H-statements: see section 16

*Contains no other components or impurities which will influence the classification of the product.*

\*1: Listed in Annex IV / V REACH, exempted from registration.

\*2: Registration deadline not expired.

\*3: Registration not required: Substance manufactured or imported &lt; 1t/y.

**SECTION 4: First aid measures****4.1. Description of first aid measures**

- Inhalation : Adverse effects not expected from this product.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

**4.2. Most important symptoms and effects, both acute and delayed**: No effect on living tissue.  
Refer to section 11.**4.3. Indication of any immediate medical attention and special treatment needed**

: None.

**SECTION 5: Firefighting measures****5.1. Extinguishing media**

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

**5.2. Special hazards arising from the substance or mixture**

- Specific hazards : Supports combustion.  
Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : None.

**5.3. Advice for fire-fighters**



Specific methods	: Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible. Move containers away from the fire area if this can be done without risk.
Special protective equipment for fire fighters	: Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.
Hazchemcode	: 2TE

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

: Try to stop release.  
Act in accordance with local emergency plan.  
Stay upwind.

### **6.2. Environmental precautions**

: None.

### **6.3. Methods and material for containment and cleaning up**

: None.

### **6.4. Reference to other sections**

: See also sections 8 and 13.

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

Safe use of the product

: The substance must be handled in accordance with good industrial hygiene and safety procedures.  
Only experienced and properly instructed persons should handle gases under pressure.  
Consider pressure relief device(s) in gas installations.  
Ensure the complete gas system was (or is regularly) checked for leaks before use.  
Do not smoke while handling product.  
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.  
Do not breathe gas.  
Avoid release of product into atmosphere.



**Safe handling of the gas receptacle**

- : Refer to supplier's container handling instructions.
- Do not allow backfeed into the container.
- Protect cylinders from physical damage; do not drag, roll, slide or drop.
- When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
- Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
- If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.
- Never attempt to repair or modify container valves or safety relief devices.
- Damaged valves should be reported immediately to the supplier.
- Keep container valve outlets clean and free from contaminants particularly oil and water.
- Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
- Close container valve after each use and when empty, even if still connected to equipment.
- Never attempt to transfer gases from one cylinder/container to another.
- Never use direct flame or electrical heating devices to raise the pressure of a container.
- Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.
- Containers should be stored in the vertical position and properly secured to prevent them from falling over.

**7.2. Conditions for safe storage, including any incompatibilities**

- : Observe all regulations and local requirements regarding storage of containers.
- Containers should not be stored in conditions likely to encourage corrosion.
- Container valve guards or caps should be in place.
- Containers should be stored in the vertical position and properly secured to prevent them from falling over.
- Stored containers should be periodically checked for general condition and leakage.
- Keep container below 50°C in a well ventilated place.
- Store containers in location free from fire risk and away from sources of heat and ignition.
- Keep away from combustible materials.

**7.3. Specific end use(s)**

- : None.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

OEL (Occupational Exposure Limits) : No data available.

**Acetylene (dissolved) (74-86-2)**

DNEL: Derived no effect level (Workers)

Acute - systemic effects, inhalation	2675 mg/m <sup>3</sup> 2500 ppm
Long-term - systemic effects, inhalation	2675 mg/m <sup>3</sup> 2500 ppm

**Acetylene (dissolved) (74-86-2)**

**8.2. Exposure controls**

**8.2.1. Appropriate engineering controls**

- : Provide adequate general and local exhaust ventilation.
- Systems under pressure should be regularly checked for leakages.
- Consider work permit system e.g. for maintenance activities.

**8.2.2. Individual protection measures, e.g. personal protective equipment**

- : A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:
- PPE compliant to the recommended EN/ISO standards should be selected.

**• Eye/face protection**

- : Wear safety glasses with side shields.
- Standard EN 166 - Personal eye-protection.



- Skin protection
  - Hand protection : Wear working gloves when handling gas containers.  
Standard EN 388 - Protective gloves against mechanical risk.
  - Other : Wear safety shoes while handling containers.  
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Respiratory protection : Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.  
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
- Thermal hazards : None necessary.

**8.2.3. Environmental exposure controls**

: None necessary.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

## Appearance

- Physical state at 20°C / 101.3kPa : Gas.
- Colour : Mixture contains one or more component(s) which have the following colour(s):  
Colourless.

Odour : There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure.  
Mixture contains one or more component(s) which have the following odour(s):  
Garlic like.

Odour threshold : Odour threshold is subjective and inadequate to warn of overexposure.

pH value : Not applicable for gas-mixtures.

Molar mass : Not applicable for gas-mixtures.

Melting point : Not applicable for gas-mixtures.

Boiling point : Not applicable for gas-mixtures.

Flash point : Not applicable for gas-mixtures.

Evaporation rate (ether=1) : Not applicable for gas-mixtures.

Flammability range : Non flammable.

Vapour pressure [20°C] : Not applicable.

Vapour pressure [50°C] : Not applicable.

Relative density, gas (air=1) : Lighter or similar to air.

Solubility in water : No data available

Partition coefficient n-octanol/water [log Kow] : Not applicable for gas-mixtures.

Auto-ignition temperature : Non flammable.

Viscosity [20°C] : Not applicable.

Explosive Properties : Not applicable.

Oxidising Properties : Not applicable.

**9.2. Other information**

Other data : None.

**SECTION 10: Stability and reactivity**

**10.1. Reactivity**

: No reactivity hazard other than the effects described in sub-sections below.

**10.2. Chemical stability**

: Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

: None.

**10.4. Conditions to avoid**

: None.

**10.5. Incompatible materials**

: None.

**10.6. Hazardous decomposition products**

: None.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****Acute toxicity** : No toxicological effects from this product.**Skin corrosion/irritation** : No known effects from this product.**Serious eye damage/irritation** : No known effects from this product.**Respiratory or skin sensitisation** : No known effects from this product.**Germ cell mutagenicity** : No known effects from this product.**Carcinogenicity** : No known effects from this product.**Toxic for reproduction : Fertility** : No known effects from this product.**Toxic for reproduction : unborn child** : No known effects from this product.**STOT-single exposure** : No known effects from this product.**STOT-repeated exposure** : No known effects from this product.**Aspiration hazard** : Not applicable for gases and gas mixtures.**SECTION 12: Ecological information****12.1. Toxicity**

Assessment : No ecological damage caused by this product.

**12.2. Persistence and degradability**

Assessment : No data available.

**12.3. Bioaccumulative potential**

Assessment : No data available.

**12.4. Mobility in soil**

Assessment : No data available.

**12.5. Results of PBT and vPvB assessment**

Assessment : Not classified as PBT or vPvB.

**12.6. Other adverse effects**



Effect on ozone layer : None.  
Effect on the global warming : No known effects from this product.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Contact supplier if guidance is required.  
May be vented to atmosphere.  
Do not discharge into any place where its accumulation could be dangerous.  
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.

List of hazardous waste codes (from Commission Decision 2001/118/EC) : 16 05 05: Gases in pressure containers other than those mentioned in 16 05 04.

**13.2. Additional information**

: None.

**SECTION 14: Transport information****14.1. UN number**

UN-No. : 1956

**14.2. UN proper shipping name**

**Transport by road/rail (ADR/RID)** : COMPRESSED GAS, N.O.S. (Nitrogen, Acetylene (dissolved))

**Transport by air (ICAO-TI / IATA-DGR)** : Compressed gas, n.o.s. (Nitrogen, Acetylene (dissolved))

**Transport by sea (IMDG)** : COMPRESSED GAS, N.O.S. (Nitrogen, Acetylene (dissolved))

**14.3. Transport hazard class(es)****Labelling**

2.2 : Non-flammable, non-toxic gases

**Transport by road/rail (ADG)**

Class : 2  
Hazchemcode : 2TE  
Hazard identification number : 20  
Tunnel Restriction : E - Passage forbidden through tunnels of category E

**Transport by air (ICAO-TI / IATA-DGR)**

Class / Div. (Sub. risk(s)) : 2.2

**Transport by sea (IMDG)**

Class / Div. (Sub. risk(s)) : 2.2  
Emergency Schedule (EmS) - Fire : F-C  
Emergency Schedule (EmS) - Spillage : S-V

**14.4. Packing group**

Transport by road/rail (ADR/RID) : Not applicable



Transport by air (ICAO-TI / IATA-DGR) : Not applicable  
Transport by sea (IMDG) : Not applicable

**14.5. Environmental hazards**

Transport by road/rail (ADR/RID) : None.  
Transport by air (ICAO-TI / IATA-DGR) : None.  
Transport by sea (IMDG) : None.

**14.6. Special precautions for user****Packing Instruction(s)**

Transport by road/rail (ADR/RID) : P200  
Transport by air (ICAO-TI / IATA-DGR)  
    Passenger and Cargo Aircraft : 200  
    Cargo Aircraft only : 200  
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.  
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.  
Before transporting product containers:  
- Ensure there is adequate ventilation.  
- Ensure that containers are firmly secured.  
- Ensure cylinder valve is closed and not leaking.  
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.  
- Ensure valve protection device (where provided) is correctly fitted.

HAZCHEMCODE : 2TE

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

: Not applicable.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations**

Ensure all national/local regulations are observed.

**15.2. Chemical safety assessment**

: A CSA does not need to be carried out for this product.

**SECTION 16: Other information**

Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.

Training advice : Receptacle under pressure.

Full text of H-statements





Chem. Unst. Gas A	Chemically Unstable gases, Category A
Flam. Gas 1	Flammable gases, Category 1
Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Comp.)	Gases under pressure : Compressed gas
Press. Gas (Diss.)	Gases under pressure : Dissolved gas
H220	Extremely flammable gas
H230	May react explosively even in the absence of air
H270	May cause or intensify fire; oxidizer
H280	Contains gas under pressure; may explode if heated
R12	Extremely flammable
R5	Heating may cause an explosion
R6	Explosive with or without contact with air
R8	Contact with combustible material may cause fire
F+	Extremely flammable
O	Oxidising

**DISCLAIMER OF LIABILITY**

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.  
Details given in this document are believed to be correct at the time of going to press.  
Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.